

List of ICM Service Bulletins - Updated March 2024

<u>SB Number</u>	<u>SB Date</u>	<u>Service Bulletin Subject</u>
003-08	Jul 2008	Main Gas Valve Linkage
001a-08	Aug 2008	Safety Shut-Off Valve Leak Test
002a-08	Aug 2008	Safety Shut-Off Operational Exercising
003b-08	Aug 2008	Main Gas Valve Linkage
004a-08	Aug 2008	Gas Fired Burner Combustion Air Flow
005-08	Oct 2008	Distillation Maintenance Preparation Procedure
006-08	Oct 2008	Sparger Replacement for Acid To Evaporators
007-08	Dec 2008	Lubrication - Thermal Oxidizer ID Fan Dodge Imperial Bearings
001-09	Feb 2009	Uncontrolled Release of Energy from Evaporator Header
001b-09	Jun 2009	Updated - Uncontrolled Release of Energy from Evaporator Header
001-10	Feb 2010	CD-6617 Browning Gearbox Failure/Torque Arm Bracket Upgrade
002-10	Mar 2010	Compliance with OSHA Regulations regarding Machine Guarding - Process Pumps
003-10	Jun 2010	Gas Valve Tracking in Burner Management System
SB11-001	Jan 2011	Ammonia Pipe Pressure Safety Valve Replacement
SB11-002	Nov 2011	Uncontrolled Release of Energy from Evaporator Header
SB11-003	Nov 2011	Uncontrolled Release of Energy from Evaporator Header
SB11-004	Jan 2012	Tricanter® Solids Discharge Bushing Replacement
SB12-001	Jul 2012	Insulated Anhydrous Ammonia Piping
SB14-001	Nov 2014	Phoenix Bio-Systems Anaerobic Bio-Methanator System Fiberglass Bioreactors
SB15-001	Mar 2015	Sulfamic Acid
SB16-001	Jan 2016	ICM Thermal Oxidizer and ICM Dryer BMS Modifications
SB16-003	Jun 2016	Phoenix Bio-Systems Anaerobic Bio-Methanator System Fiberglass Bioreactors
SB18-001	Aug 2018	Phoenix Bio-Systems Anaerobic Bio-Methanator System Fiberglass Bioreactors
SB19-001	Mar 2019	Safety Issue - Explosion Risk (3 Sections)
SB24-001	Mar 2024	Deluge System
SB24-002	Mar 2024	Dryer - TO Combustion Air Safety

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